

We claim:

1. A proton-conducting membrane, comprising a carbon-containing compound and inorganic acid, wherein

a phase-separated structure contains a carbon-containing phase containing at least
5 80% by volume of the carbon-containing compound and inorganic phase containing at least 80% by volume of the inorganic acid, the inorganic phase forming the continuous ion-conducting paths.

2. The proton-conducting membrane according to Claim 1, wherein said phase-separated structure is a sea-island structure with the carbon-containing phase as the
10 island and inorganic phase as the sea.

3. The proton-conducting membrane according to Claim 1, wherein said phase-separated structure is composed of a carbon-containing phase and inorganic acid phase
15 both in the form of continuous structure.

4. The proton-conducting membrane according to one of Claims 1 to 3, comprising a three-dimensionally crosslinked silicon-oxygen structure (A), carbon-containing compound (B) bound to (A) via a covalent bond, and inorganic acid (C).

5. The proton-conducting membrane according to Claim 4, wherein said carbon-containing compound (B) has a skeleton section substituted with hydrogen at a joint

with the three-dimensionally crosslinked silicon-oxygen structure (A), satisfying the following relationship:

$$(\delta p^2 + \delta h^2)^{1/2} \leq 7(\text{MPa})^{1/2}$$

wherein, δp and δh are polarity and hydrogen bond components of the three-component

5 solubility parameter.

6. The proton-conducting membrane according to Claim 5, wherein said carbon-containing compound (B) is bound to the three-dimensionally crosslinked silicon-oxygen structure (A) via 2 or more bonds.

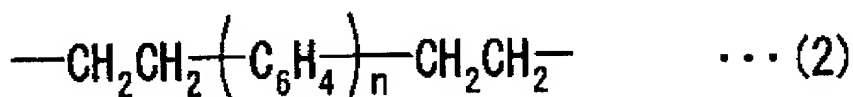
7. The proton-conducting membrane according to Claim 6, wherein the skeleton section of said carbon-containing compound (B) is a hydrocarbon consisting of carbon and hydrogen.

8. The proton-conducting membrane according to Claim 7, wherein the skeleton section of said carbon-containing compound (B) has the structure represented by the following formula (1):



wherein, "n" is an integer of 2 to 20.

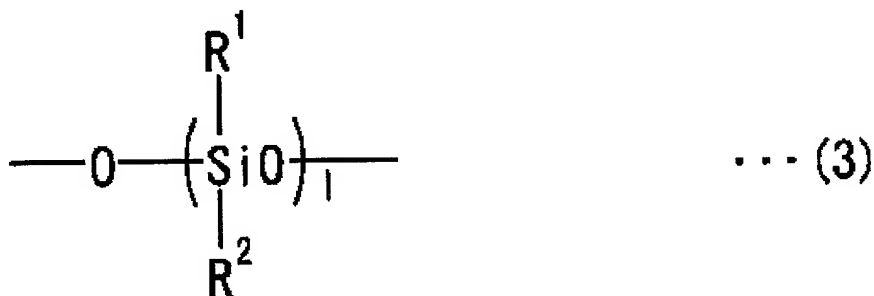
9. The proton-conducting membrane according to Claim 7, wherein the skeleton section of said carbon-containing compound (B) has the structure represented by the following formula (2):



wherein, "n" is a natural number of 4 or less.

10. The proton-conducting membrane according to Claim 6, wherein the skeleton section of said carbon-containing compound (B) has the structure represented by the

following formula (3):



wherein, R^1 and R^2 are each a group selected from the group consisting of CH_3 , C_2H_5 and C_6H_5 ; and "l" is an integer of 2 to 20.

11. The proton-conducting membrane according to Claim 4, wherein said inorganic
5 acid (C) is a heteropoly acid.

12. The proton-conducting membrane according to Claim 11, wherein said heteropoly acid is used in the form of being supported beforehand by fine particles of a metallic oxide.

10 13. The proton-conducting membrane according to Claim 11 or ~~12~~, wherein said heteropoly acid is a compound selected from the group consisting of tungstophosphoric, molybdophosphoric and tungstosilicic acid.

14. The proton-conducting membrane of according to Claim 4, which contains 10 to 300
15 parts by weight of the inorganic acid (C) per 100 parts by weight of the three-dimensionally crosslinked silicon-oxygen structure (A) and carbon-containing compound (B) totaled.

15. A method for producing the proton-conducting membrane of one of Claims 1 to 14,
20 comprising steps of preparing a mixture of a carbon-containing compound (D) having one or more hydrolyzable silyl groups and said inorganic acid (C), forming the above mixture into a film, and hydrolyzing/condensing the hydrolyzable silyl group contained

in the mixture formed into the film, to form said three-dimensionally crosslinked silicon-oxygen structure (A).

16. The method according to Claim 15 for producing the proton-conducting membrane,

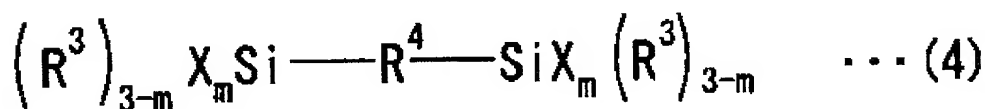
wherein the skeleton section of said carbon-containing compound having one or more hydrolyzable silyl groups (D) whose hydrolyzable silyl group(s) are substituted by hydrogen satisfies the following relationship:

$$(\delta p^2 + \delta h^2)^{1/2} \leq 7(\text{MPa})^{1/2}$$

wherein, δp and δh are the polarity and hydrogen bond components of the three-component solubility parameter.

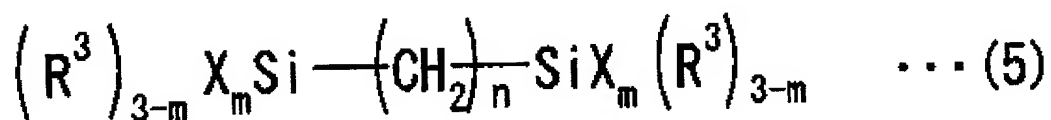
17. The method according to Claim 16 for producing the proton-conducting membrane, wherein said carbon-containing compound (D) having one or more hydrolyzable silyl groups has 2 hydrolyzable groups.

18. The method according to Claim 17 for producing the proton-conducting membrane, wherein said carbon-containing compound (D) having one or more hydrolyzable silyl groups is represented by the following formula (4):



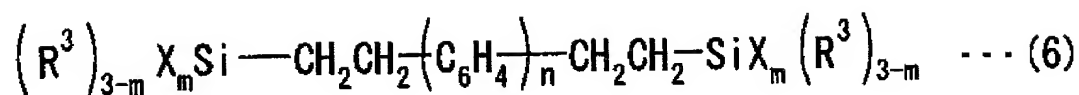
wherein, R³ is a group selected from the group consisting of CH₃, C₂H₅ and C₆H₅; R⁴ is a hydrocarbon compound consisting of carbon and hydrogen; X is a group selected from the group consisting of Cl, OCH₃, OC₂H₅ and OC₆H₅; and "m" is a natural number of 3 or less.

- 5 19. The method according to Claim 18 for producing the proton-conducting membrane, wherein said carbon-containing compound (D) having one or more hydrolyzable silyl groups is represented by the following formula (5):



- wherein, R³ is a group selected from the group consisting of CH₃, C₂H₅ and C₆H₅; X is a group selected from the group consisting of Cl, OCH₃, OC₂H₅ and OC₆H₅; "m" is a natural number of 3 or less; and "n" is an integer of 2 to 20.

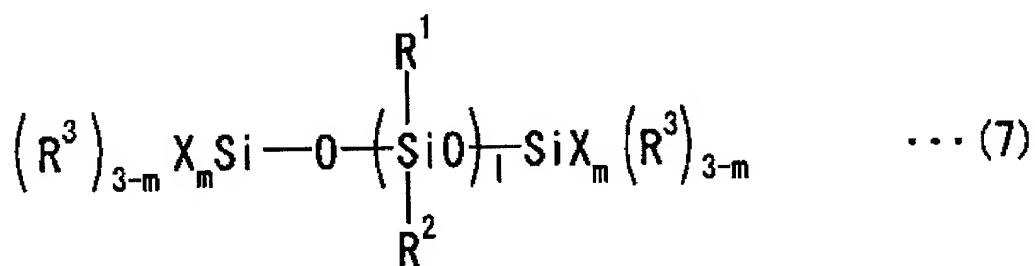
20. The method according to Claim 18 for producing the proton-conducting membrane, wherein said carbon-containing compound (D) having one or more hydrolyzable silyl groups is represented by the following formula (6):
- 15



wherein, R^3 is a group selected from the group consisting of CH_3 , C_2H_5 and C_6H_5 ; X is a group selected from the group consisting of Cl , OCH_3 , OC_2H_5 and OC_6H_5 ; "m" is a natural number of 3 or less; and "n" is a natural number of 4 or less.

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21. The method according to Claim 17 for producing the proton-conducting membrane, wherein said carbon-containing compound (D) having one or more hydrolyzable silyl groups is represented by the following formula (7):



wherein, R^1 , R^2 and R^3 are each a group selected from the group consisting of CH_3 , C_2H_5 and C_6H_5 ; X is a group selected from the group consisting of Cl, OCH_3 , OC_2H_5 and OC_6H_5 ; "m" is a natural number of 3 or less; and "l" is an integer of 2 to 20.

- 5 22. The method according to Claim 15 for producing the proton-conducting membrane, wherein said step of hydrolyzing/condensing the hydrolyzable silyl group to form said three-dimensionally crosslinked silicon-oxygen structure (A) uses water (E) to be contained in said mixture.
- 10 23. The method according to Claim 15 for producing the proton-conducting membrane, wherein said step of hydrolyzing/condensing the hydrolyzable silyl group to form said three-dimensionally crosslinked silicon-oxygen structure (A) is effected at 5 to 40°C for 2 hours or more.
- 15 24. The method according to Claim 15 for producing the proton-conducting membrane, wherein said step of hydrolyzing/condensing the hydrolyzable silyl group to form said three-dimensionally crosslinked silicon-oxygen structure (A) is followed by an aging step effected at 100 to 300°C.
- 20 25. The method according to Claim 15 for producing the proton-conducting membrane, wherein said step of hydrolyzing/condensing the hydrolyzable silyl group to form said three-dimensionally crosslinked silicon-oxygen structure (A) is followed by a step in

which a compound (F) having a hydrolysable silyl group is spread and hydrolyzed/condensed, effected at least once.

26. A fuel cell which incorporates the proton-conducting membrane according to one

5 of Claims 1 to 14.

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